

<u>General Firearm Service</u>	<u>Retail</u>
Per man hour	\$100.00
Per man & machine hour	\$180.00
Minimum charge per gun	\$40.00
Mount scope and boresight	\$65.00
Bore-sight firearm (no live fire)	\$40.00
Drill & tap barrel or receiver for sights (per hole - additional charge for hardened or plated steel)	\$80.00
Cut dovetail in barrel	\$150.00
Make chamber cast	\$60.00
Remove stuck fired case from chamber	\$30.00 +
Remove live round from chamber	\$100.00
Remove obstruction from bore	Hourly
Remove heavy fouling from barrel	Hourly + materials
<u>Cleaning Service</u>	
SxS shotguns and rifles	\$275.00
Most O/U shotguns and rifles	\$250.00
Bolt action	\$80.00
Pump/auto shotgun, lever action rifle	\$100.00
Handguns	\$75.00-\$150.00
<u>Metal Finishing</u>	
Hot salt bluing	
Matte finish	\$225.00-300.00
Deluxe finish (semi-gloss)	\$275.00-325.00
Master finish (high-gloss)	\$325.00-400.00
Hand polish and rust blue single barrel rifle	\$400.00
Hand-polish & blue double barrel	\$550.00 +
Hand-polish & brown Damascus barrel	\$550.00 +
Additional filing/striking	Hourly
Nitre bluing	\$100.00 + polishing
<u>Rifle Services</u>	
Glass bed one-piece stock full-length	\$300.00
Glass bed action (includes forearm pressure point)	\$200.00
Glass bed recoil lug area	\$100.00
Cut & crown barrel	\$80.00-150.00
Weld on new bolt handle	\$150.00 +
Re-barrel rifle – pre-threaded, pre-contoured, short-chambered barrel	\$150.00 + cost of barrel, polish, and bluing
Re-barrel rifle – pre-contoured blank	\$400.00 + cost of barrel, polish, and bluing
Install front sight ramp (additional fees may apply)	
Sweat-on	\$100.00 + bluing
Screw-on	\$80.00
Banded	Hourly + bluing

Lap in bolt lugs	\$125.00 + setting back barrel or fitting new barrel
Trigger installation	\$80.00 +
Trigger adjustment	\$80.00+
Install muzzle brake	\$125.00 + parts
Install barrel band swivel	Hourly
<u>Shotgun Services</u>	
Install front or mid rib bead (plus the cost of bead)	\$50.00
Lengthen chambers	\$100.00 / barrel
Lengthen forcing cones	\$100.00 / barrel
Choke alterations	\$100.00 / barrel (non-plated)
Re-engrave barrel lettering	\$300.00 +
Make new firing pin	\$150.00 +
Make new screw	\$150.00 + engraving as necessary
Rejoint barrels to action (may be more depending on hinge pin style)	Per quote + engraving as necessary (Generally \$600+)
Strip, relay loose ribs	Per quote + bluing
Re-solder rib	Per quote + bluing
Raise dent in barrel	\$100 + necessary bluing
Polish chamber & bore	\$60.00
Back boring, for non-plated bores	Per quote
Round off recoil pad	\$60.00
<u>Stock Work</u>	
High gloss or satin oil finish (pores filled)	
Auto/pump shotgun or 2-pc rifle	\$390.00
O/U or SxS shotgun	\$390.00
1-pc rifle	\$430.00
Hunter oil finish	
Auto/pump shotgun or 2-pc rifle	\$300.00
O/U or SxS shotgun	\$300.00
1-pc rifle	\$325.00
Repair broken-through stock	Per estimate
Recut checkering, per panel	Per estimate
Shorten length of pull – cut down buttstock (existing pad will be refitted if possible)	\$100.00
Install recoil pad (up to 1")	\$100.00 + pad
Additional ¼"	\$25.00/ea
Cut butt to desired LOP	\$25.00
Install leather covered recoil pad (up to 1")	\$450.00
Install leather face to recoil pad	\$120.00
Install stock oval or shield	\$275.00
Stock bending (one direction)	\$500.00